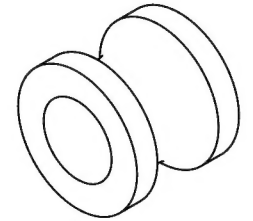
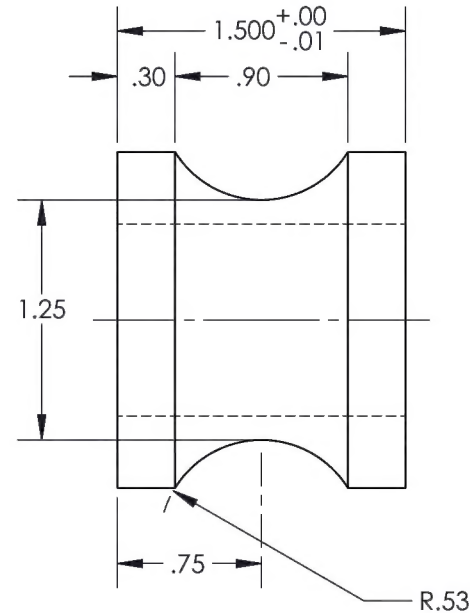
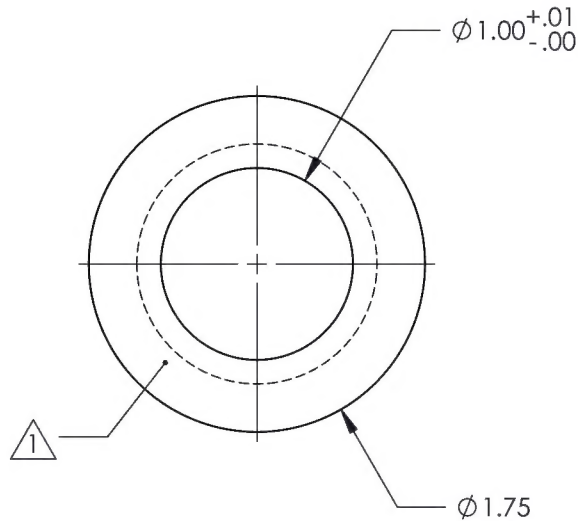


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4		AS DRAWN BY CANAM	7/17/2013	CFS	
5	14-0101	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE.	7/30/2014	DJN	RW



NOTES:

- MACHINE ENGRAVE BATCH NUMBER.
- NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.

USED ON
20NR
8NR

DART AEROSPACE	
TITLE LIFTING BUSHING	
DWG NO. 20NR-08	REV 5
MAT'L 4140/4142	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>P. Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT RC 45-48
.XX ± .01 ANGLES ± 5°	FINISH SEE NOTE 2
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 12/1/1995
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			20NR-08	1	LIFTING BUSHING	4140/4142	